

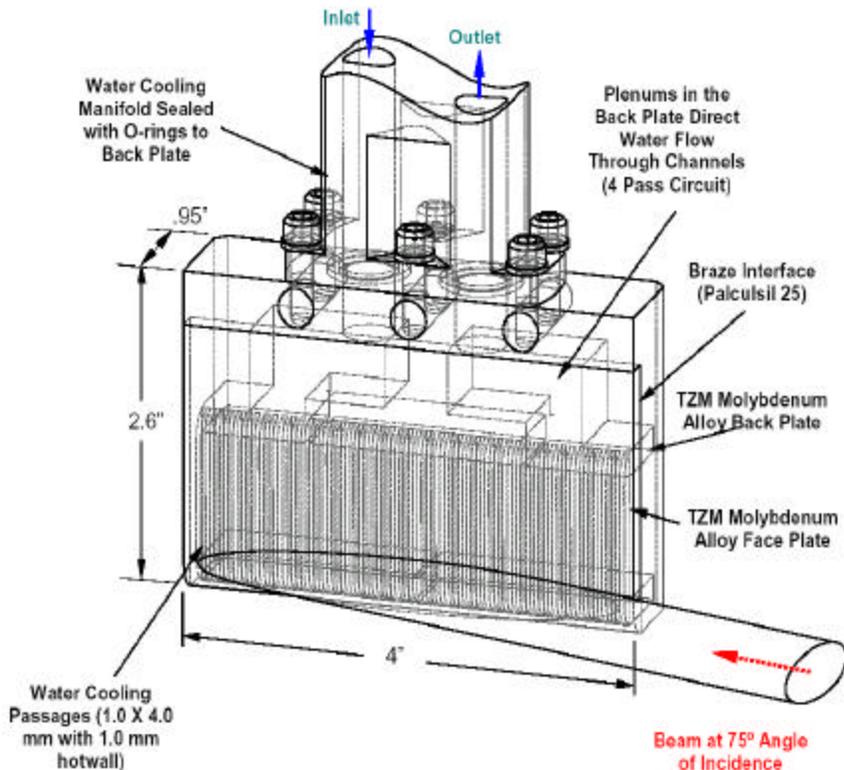
MEBT Chopper Target Protection Study

Feb. 25, 2003 Sang-ho Kim

Objective; To provide a guideline to the control & power supply crews for the machine protection

Machine fault condition

- LEBT chopper fail in off + MEBT chopper fail in on; holding time of MEBT chopper power supply is assumed long to look at the beam induced thermal stress only. Full beam loading
- 2. MEBT chopper works alone; 300 ns, 1 MHz beam loading on target.



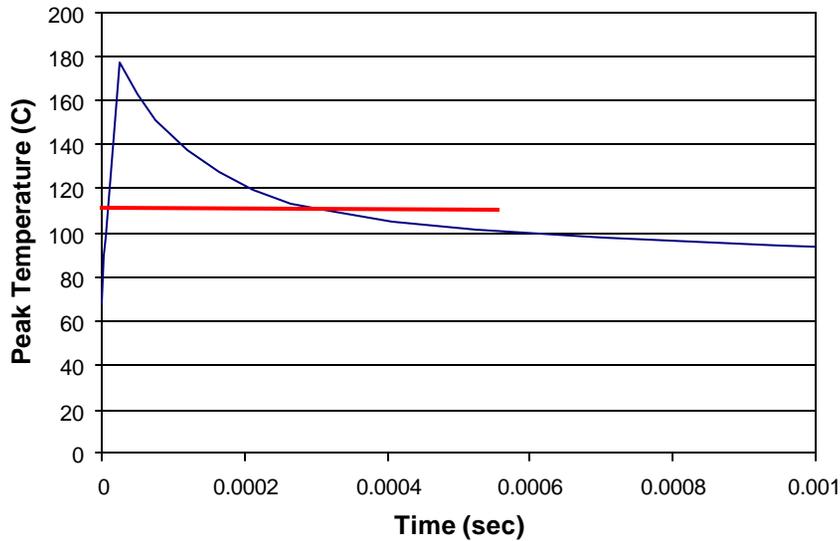
The analysis and experiments shown by LBNL; In nominal operating condition, which is LEBT & MEBT choppers work properly and beam has its nominal size ($\sigma_x=3.69\text{mm}$, $\sigma_y=1.64\text{mm}$), MEBT chopper target can handle the 56 mA beam with sufficient margin (peak temp~200 C, peak von Mises stress~250 MPa).

And also can handle 500 W average power.

[Daryl Oshatz's analysis; FE-ME-041, LBNL]

The same Ansys input file was used for the following analyses after having same results with Daryl's in the nominal condition to verify the modeling.

An example of time history of peak temperature
 $\sigma_x=3.69\text{mm}$, $\sigma_y=1.64\text{mm}$, 38 mA for 25 μs and gap

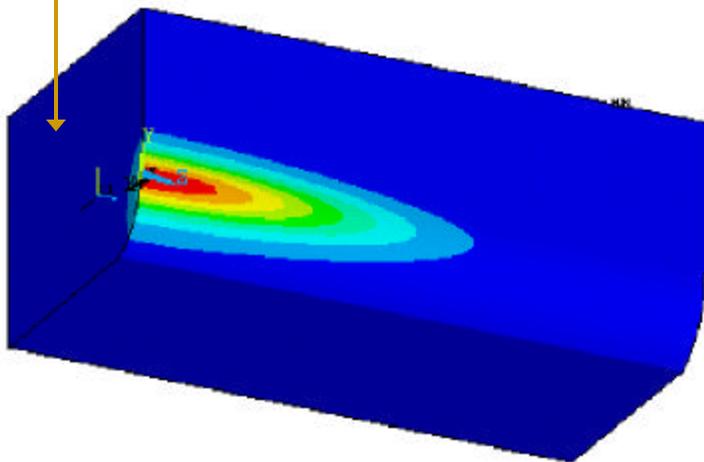


Decay time constant of temperature; $>200 \mu\text{s}$
 thermal diffusion is very weak in time $< 100 \mu\text{s}$
 Peak thermal stress is the first criteria we meet
 (average power handling capability; rather slower process)
 $\sim 400 \text{ MPa}$
 ($\sim 60 \%$ of yield, concerning fatigue, temperature and margin)

An example of temperature and von Mises stress profiles on Target; $\sigma_x=3.69\text{mm}$, $\sigma_y=1.64\text{mm}$, 38 mA for 25 μs

Typical temperature profile on target

Symmetry plane



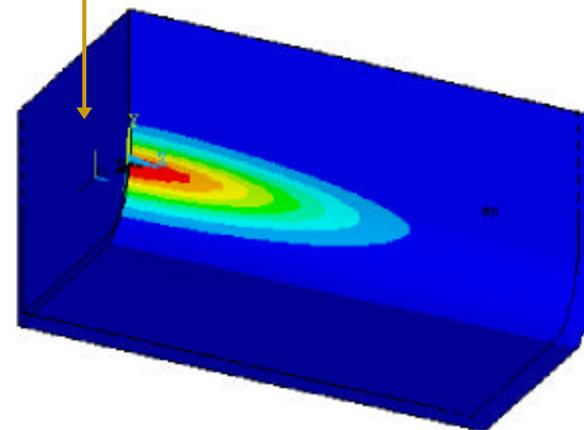
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 TEMP (AVG)
 RSYS=0
 PowerGraphics
 EPACET=1
 AVRES=Mat
 SMN =33.009
 SMX =177.492

33.009
49.063
65.117
81.17
97.224
113.278
129.331
145.385
161.439
177.492

in C

Typical stress profile on target

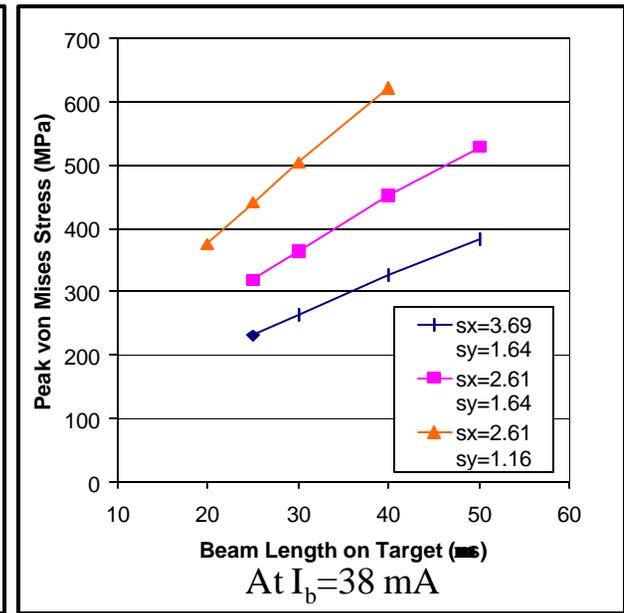
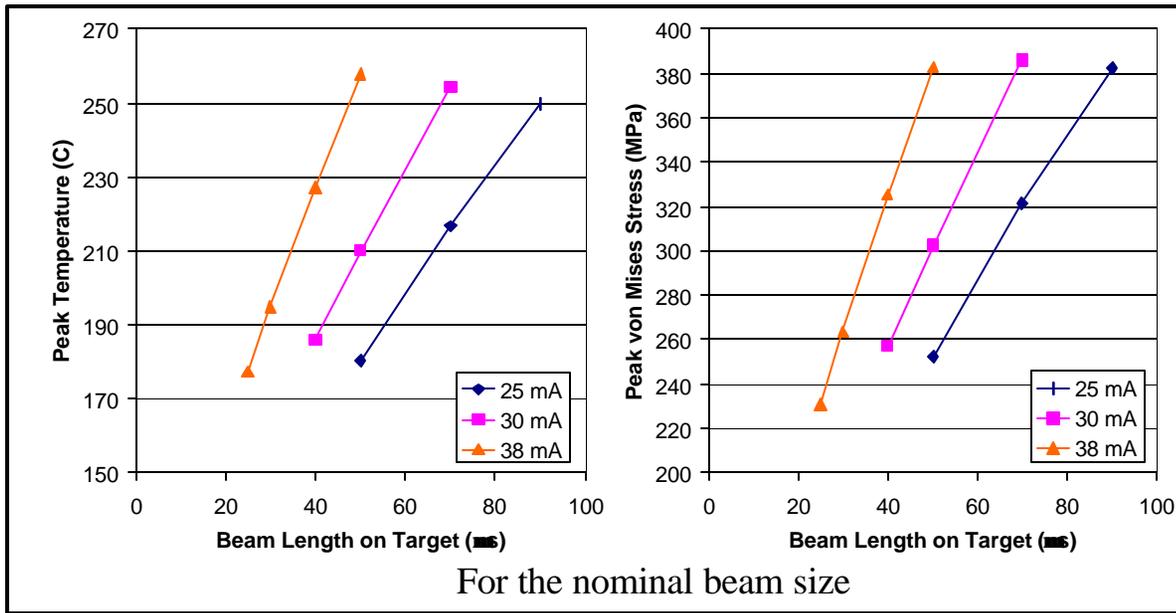
Symmetry plane



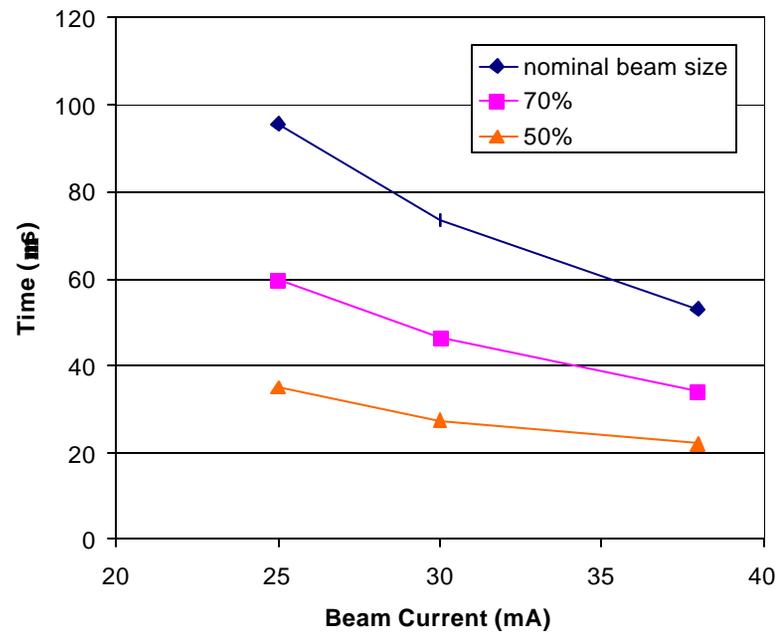
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 PowerGraphics
 EPACET=1
 AVRES=Mat
 DMX = .010507
 SMN = .016728
 SMX =230.394

.016728
25.614
51.212
76.809
102.407
128.004
153.602
179.199
204.797
230.394

in MPa



Time to reach 400 MPa peak stress (in condition 1)



When the MEBT chopper works alone, ~3 times more durations are allowable than above