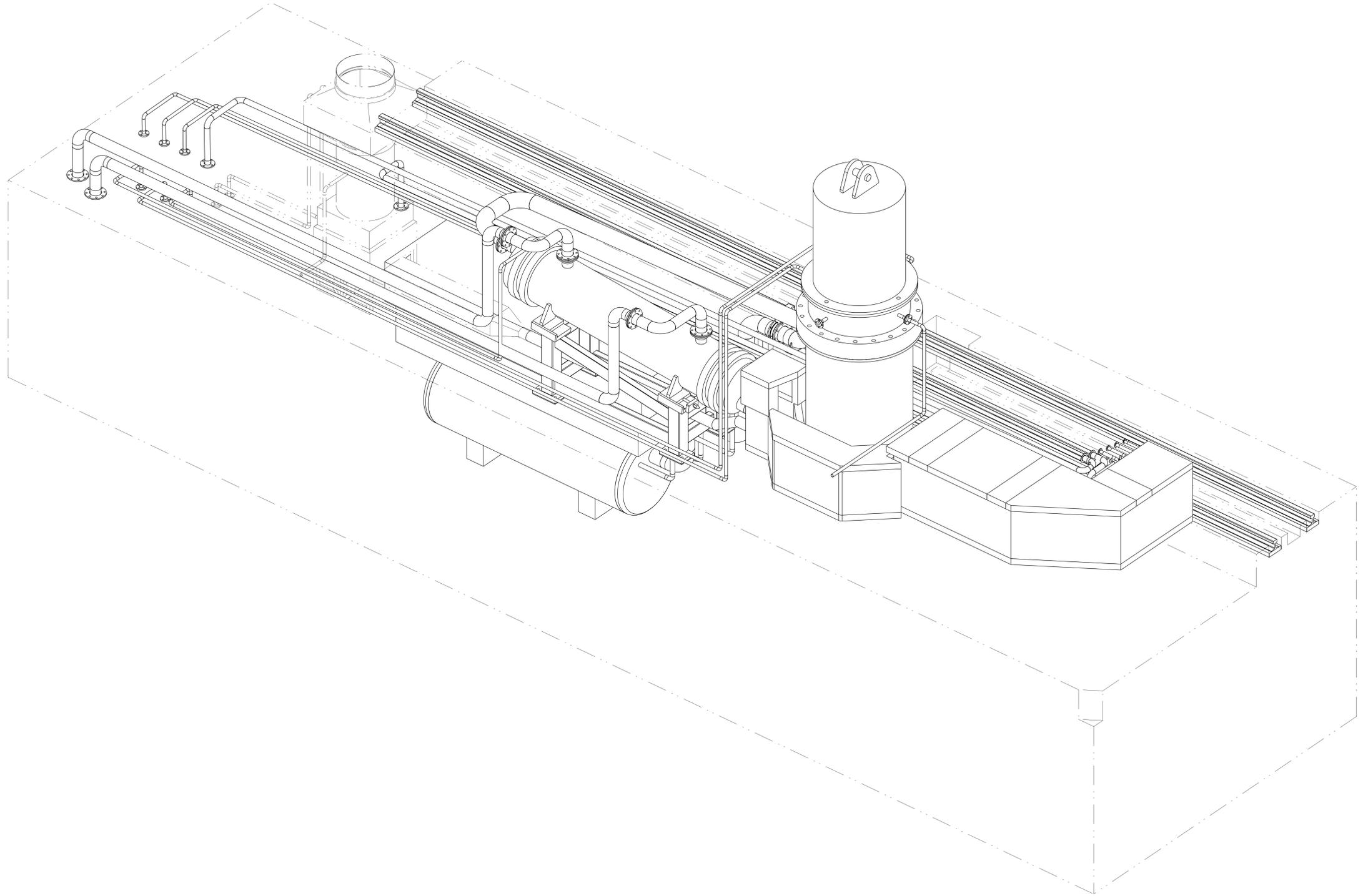




NOTES

1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
3. DIMENSIONS ARE IN INCHES.



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 EP-C-18

REV	DATE	BY	CHK	SECT	DEPT	DATE	PE	REQ	DATE	LM-ES	DATE	DOE	DATE	QA	CV	EC	EE	EM	IE	M	PD	SE	ST	XAD	PES	
0																										
GENERAL ISSUE																										
REVISION OR ISSUE PURPOSE																										

SCALE 0.04

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS ±.01  
 XX DECIMALS ±.005  
 XXX DECIMALS ±.0015  
 ANGLES ±0°15'  
 BREAK SHARP EDGES OR MAX  
 FINISH .125 UNLESS OTHERWISE SPECIFIED

DES: A. SMIRNOV  
 DRW: A. SMIRNOV

LOCKHEED MARTIN ENERGY SYSTEMS, INC.  
 operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC-05-84OR21400  
 Oak Ridge, Tennessee + Paducah, Kentucky

SNS TARGET SYSTEM  
 TARGET ASSEMBLIES  
 WBS 6.1.2-TARGET PROCESS SYSTEMS  
 TARGET SYSTEMS ASSEMBLY

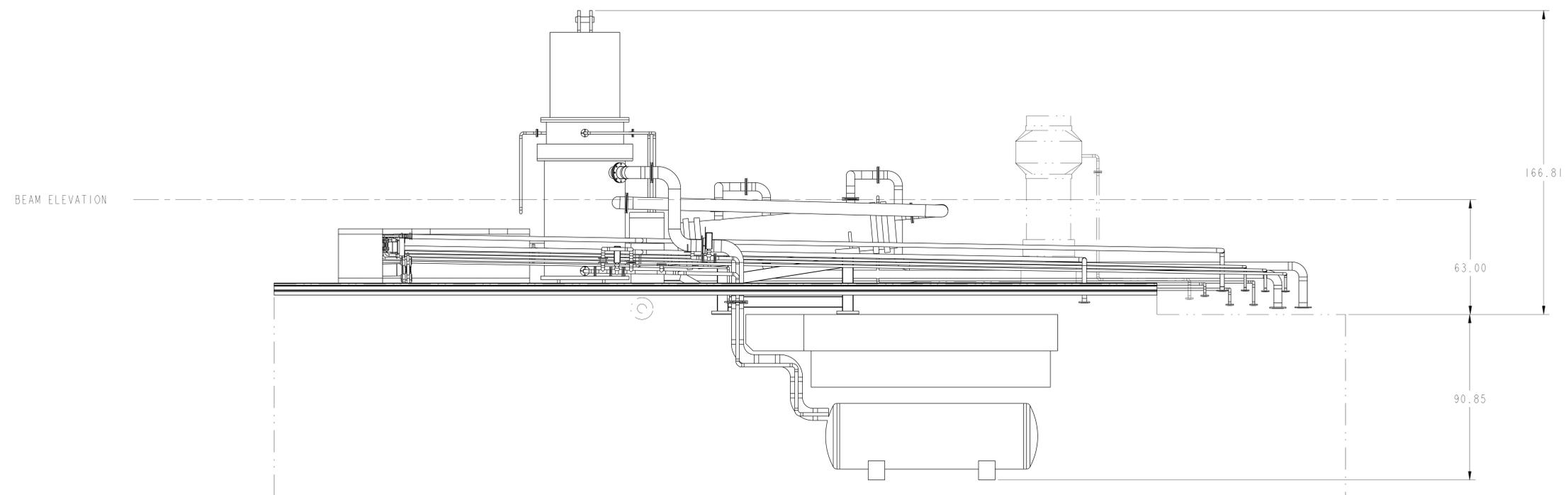
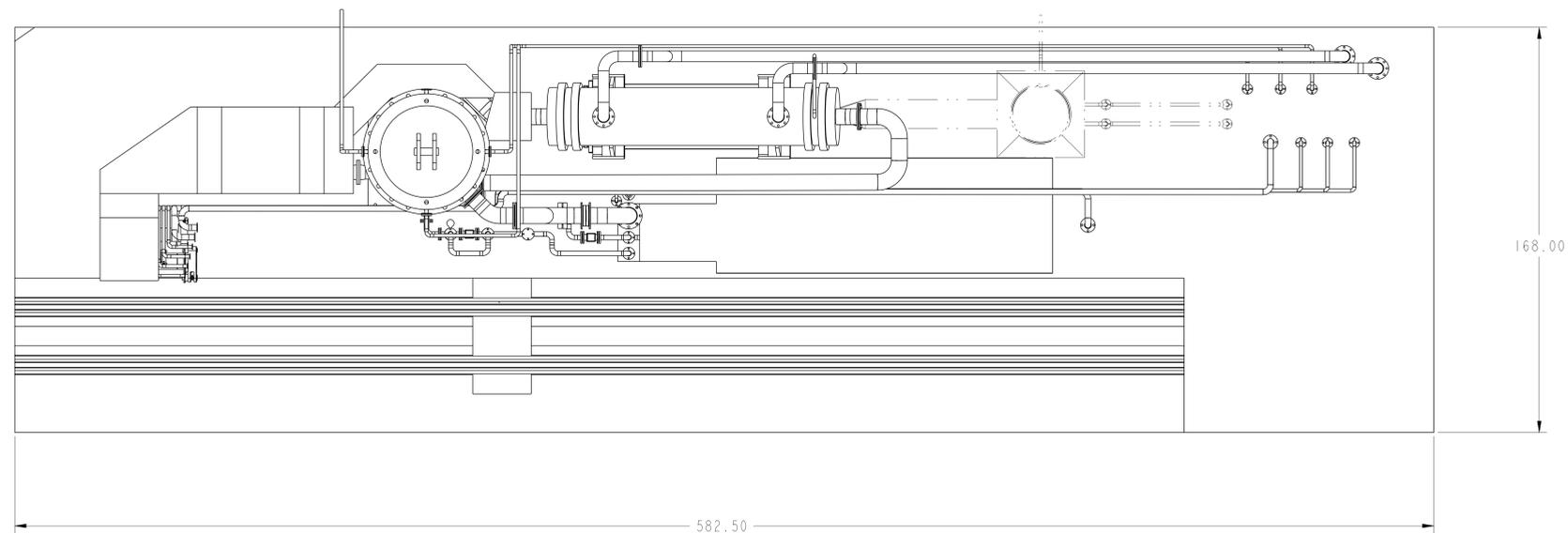
PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	M	E	U	2	3	

DRAWING APPROVALS DATE

M3E087000B-500

NOTES

1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
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REV	DATE	BY	CHK	SECT	DEPT	DATE	PE	REQ	DATE	LM-ES	DATE	DOE	DATE	QA	CV	EC	EE	EM	IE	M	PD	SE	ST	XAD	PES	
0		3																								
ORIGINAL ISSUE																										
REVISION OR ISSUE PURPOSE																										

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SNS TARGET SYSTEM  
 TARGET ASSEMBLIES  
 WBS 6.1.2-TARGET PROCESS SYSTEMS  
 TARGET SYSTEMS ASSEMBLY

1	48	49	50	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	M	E	U				3	3		
51	52	53								

DRAWING APPROVALS DATE

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